



**Gildea Tool & Engineering
&
Merkler Machine Works**

G R O U P

Service OVERVIEW

Gildea Tool & Engineering and Merkle Machine Works provide it's customers with gundrilling services as detailed in this document and on our web site.

Gundrilling is a highly flexible, efficient and rapid method of drilling holes requiring close tolerance with smooth finishes. This process can eliminate other processes generally required such as reaming, honing, deburring or other finish operations.

The machine which features a rotary table is able to handle large weight capacities.

Whether you require rapid turnaround, deep (to 72"), or shallow drilling, 3/16" to 1 1/4" diameter holes, GT has the ability to meet your need for quality, value and delivery.



Gundrilling



Gildea Tool & Engineering and Merkle Machine Works (Divisions of GT AutomatioN Group) are proud of their ability to bring customers special machines and unique capabilities in a variety of service applications.

Application Examples

Gundrill	Tarus Deep Hole Gundrill 3/16" to 1 1/4" diameter holes Upto 72" depth 3/16" diameter upto 36" depth
Delivery	1 to 2 day service, pickup and delivery available. We understand that gundrilling is a secondary operation and accordingly strive to ensure that it compliments rather than complicates your processes.
Applications	Molds, Shafts, Lube Holes, Heater Holes, Coolant Holes, Air Holes.
Materials	Steels, Aluminum, Cast iron, Brass, Molybdenum based, Copper, Heat-treated stainless, Alloy steels, Tool steels, Polycarbonates, Haynes alloys, various Plastics and Tool steels with a hardness rating up to 48 Rockwell.

Call us for a quote

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